

# Steel Fibre Reinforced Rubberised Concrete for Forgiving Road Infrastructure

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Dr. Thomaida Polydorou

*Marie Skłodowska-Curie Postdoctoral Research Fellow*

Cyprus University of Technology



# Outline

- SAFER Project Introduction
- Circular Economy
  - SAFER Contribution to Circular Economy

# Rubberised Concrete for Forgiving Infrastructure

- Reduction of fatalities in road transport
  - 1 of top ten goals set by the European Union's “White paper on transport”
  - The goal of reducing to half by 2020 will **NOT** be reached
- ☆ Unless the decrease at much higher rates starting **now!**

*(European Commission (EC) (2011). White Paper on Transport – Roadmap to a single European transport area – Towards a competitive and resource efficient transport system)*



# Most Vulnerable Road Users

- Motorcyclists
  - Comprise a significant 15% of all road fatalities in Europe
- An additional 3% of all road fatalities are
  - moped and
  - other light-powered 2-wheeler riders

# Current Road Barriers..

- Hitting a barrier is a factor in 8-16% of deaths
- Injuries are up to 5 times more severe



# Current Road Barriers..

- Hard metal, Plain concrete
- Limited deformability
- Limited energy absorption



⇒ Upon collision, rider bodies absorb impact



# The NEED for Forgiving Infrastructure



# The NEED for Forgiving Infrastructure

- Plain concrete
  - Limited deformability, Limited energy absorption
- + Rubber  $\Rightarrow$  energy absorption, impact resistance
- + Steel fibres  $\Rightarrow$  flexural strength, energy absorption and toughness
- + Textile/polymer fibres  $\Rightarrow$  improved fresh concrete properties





# The NEED for Forgiving Infrastructure

- There is **critical need** to adopt improved barrier designs to protect vulnerable road users

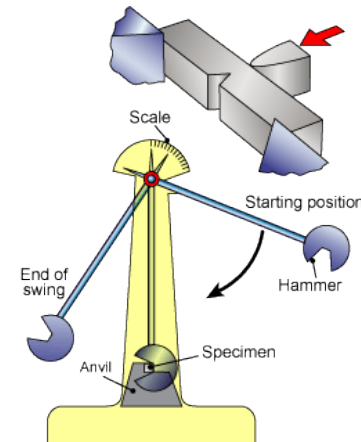
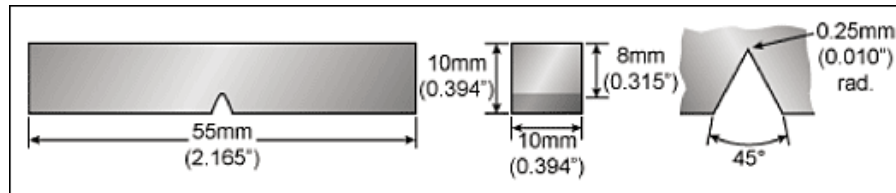
*(EuroRAP (2008). Barriers to change: Designing safe roads for motorcyclists)*

- Our goal for road barriers
  - Absorb impact energy
  - Reduce injury and damage severity



# Proposed Research

- Proposed Mix Designs
  - 10% , 40% and 60% aggregate volume replacement
- Impact testing using
  - Charpy testing machine



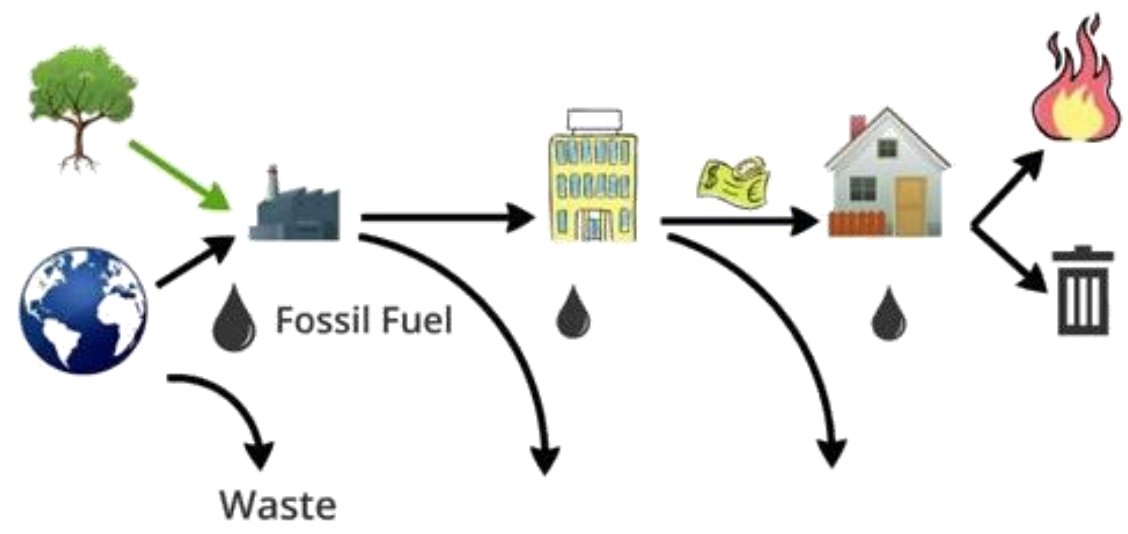
# Circular Economy SAFER Contribution

“closing the loop”



<http://www.housingeurope.eu>

# Take-make-consume and dispose model

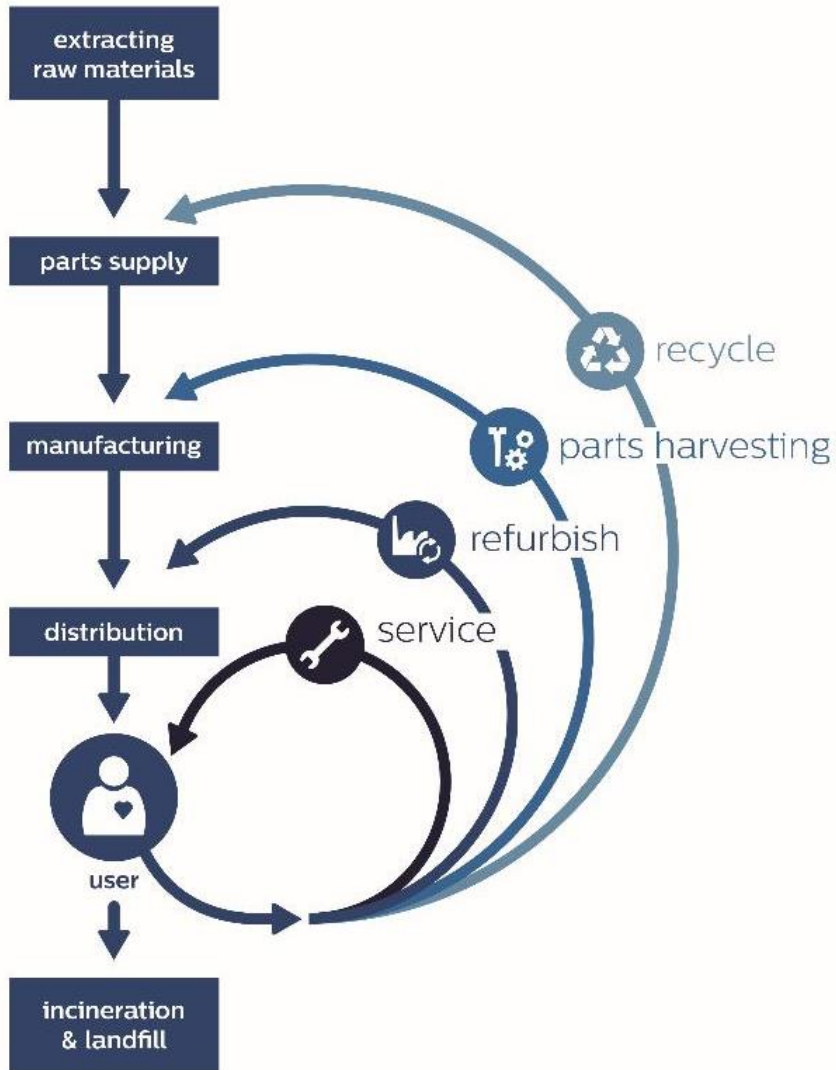


# This model is not sustainable!



## “2020 Resource Efficiency” agenda:

- boost economic performance while reducing resource use;
- identify and create new opportunities for economic growth and greater innovation and boost the EU's competitiveness;
- ensure security of supply of essential resources;
- fight against climate change and limit the environmental impacts of resource use



# the circular economy

- Exchange by-products; refurbished or manufactured
- Turn waste into a resource service or change use



# New EU Legislative Targets – Amongst others:

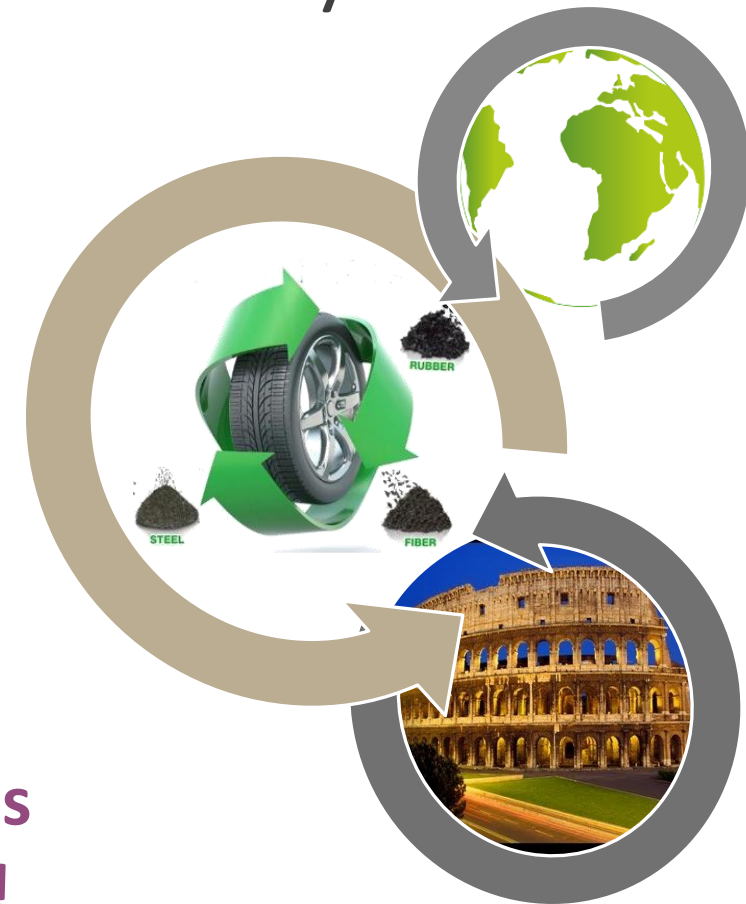
- Recycling 65% of municipal waste by 2030
- Recycling 75% of packaging waste by 2030
- Reduce landfill to maximum of 10% of all waste by 2030
- Ban on landfilling of separately collected waste
- Promotion of economic instruments to discourage landfilling
- Promote re-use and stimulate industrial symbiosis
- Economic incentives for producers to put greener products on the market and support recovery and recycling schemes



# Main Phases of Circular Economy

- Interlinked phases since materials can be used in a cascading way, e.g;
- industries exchange by-products,
- Products are refurbished or remanufactured

**Main aim** ➤ **minimise resources escaping the loop!**



# Transition to Circular Economy

Business and market model transformation requires:

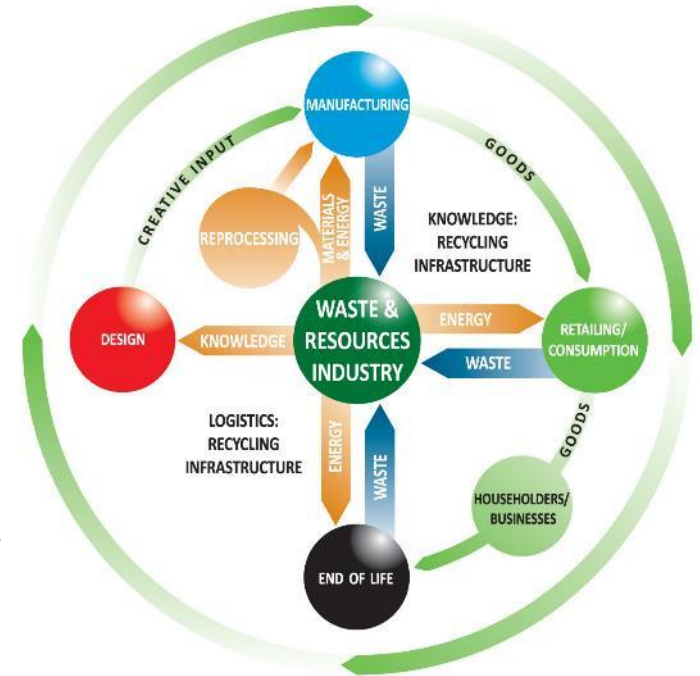
- “Cradle to cradle” Life cycle assessment
- Definition of Key performance indicators
- Development of industrial symbiosis

e.g. UK: NISP





Turning waste into resources and new uses through innovation and creativity



# Circular Economy Benefits

- In **Europe**, the implementation of circular economy can achieve:
  - **Overall cost savings** worth up to €600 billion/year and a **GDP boost by up to 4%**  
(=> **Boosting job growth**)  
*e.g if 95% of mobile phones were collected, this could generate savings on manufacturing material costs of more than €1 billion*
  - **Reduction of greenhouse gas emissions** by 2-4%
- European companies can benefit from the fast growth in the market of eco-industries

# SAFER Contribution to Circular Economy

- **Positive contribution of SAFER** by developing products and applications which:
- Are **material and energy efficient** during their production and use phases;
- Use **ALL secondary raw materials** from End-of-life tyre recycling in innovative concrete engineering applications



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[www.safer.cut.ac.cy](http://www.safer.cut.ac.cy)

[thomaida.polydorou@cut.ac.cy](mailto:thomaida.polydorou@cut.ac.cy)